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<p>(21) International Application Number: PCT/US99/20684</p> <p>(22) International Filing Date: 9 September 1999 (09.09.99)</p> <p>(30) Priority Data: 60/099,648 9 September 1998 (09.09.98) US 09/389,174 2 September 1999 (02.09.99) US</p> <p>(71) Applicant: EASTMAN CHEMICAL COMPANY [US/US]; 100 North Eastman Road, Kingsport, TN 37660 (US).</p> <p>(72) Inventors: SMALL, James, Douglas, Jr.; 232 Herron Drive, Kingsport, TN 37663-4025 (US). VANDERBILT, Jeffrey, James; 1417 Rosedown Street, Longview, TX 75604-3637 (US). GREER, Kathleen, Diane; 924 Cooks Valley Road #51, Kingsport, TN 37664-4984 (US). RHEIN, James, Edward; 404 West Main Street, Jonesborough, TN 37659 (US).</p> <p>(74) Agent: TUBACH, Cheryl, J.; P.O. Box 511, Kingsport, TN 37662-5075 (US).</p>	<p>(81) Designated States: AU, BR, CN, JP, MX, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).</p> <p>Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>	
(54) Title: MULTI-LAYERED POLYMERIC STRUCTURES INCLUDING A LAYER OF ETHYLENE COPOLYMER		
<p>(57) Abstract</p> <p>There are provided multi-layered structures comprising at least one layer that is an ethylene/alpha-olefin copolymer having a density of less than 0.916 g/cc and a melting peak temperature of greater than 118 °C. The multi-layered structures comprise at least three layers. Also provided are articles of manufacture produced from the multi-layered structures such as films, containers, pouches, packages, tubing and the like.</p>		

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